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although it can be stored at appropriate temperature and relative humidity for the same time if such produce is processed just after harvesting it adds value and stabilizes the processed products for a longer time preparing processed products will provide more variety to consumers and improve the taste and other sensory properties of food this will also promote their fortification with nutrients that are lacking in fresh produce by adopting suitable methods for processing and value addition the shelf life of fresh produce can be increased manifold which supports their availability year round to a wider spectrum of consumers on both the domestic and international market with increased urbanization rising middle class purchasing power changing food habits and a decline in making preserved products in individual homes there is now a higher demand for industry made products on the domestic market in spite of all these aspects only 12.2% of the total produce is processed in developing countries as compared to 40.83% in developed countries the horticultural export industry offers an important source of employment for developing countries for instance horticulture accounts for 30% of india's agricultural gdp from 8.5% of cropped area india is the primary producer of spices second largest producer of fruits and vegetables and holds a prominent position with regard to most plantation crops in the world the cultivation of horticultural crops is substantially more labor intensive than growing cereal crops and offers more post harvest opportunities for the development of value added products this book offers a valuable guide for students of horticulture as well as a comprehensive resource for educators scientists industrial personnel amateur growers and farmers

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